

Innovation, integrity and service



Zhejiang Hechuan Technology Co., Ltd. (Headquarters)

Address No.9,Fucai Road, Longyoui Industrial Zone, Quzhou City, Zhejiang Province, P.R. China

Service hotline 400-012-6969



www.facebook.com/HCFATEchnologyFB

www.linkedin.com/company/hcfa-technology

www.youtube.com/channel/UCISFCC7thSFFPUQsdXre9yg



HCFA Official Wechat HCFA Application Wechat

S E R V O Catalogue
P R O D U C T S

www.hcfa.cn

HCFA

—禾川股份—

智慧禾川 梦想未来

The 1st Edition in Dec. 2020

INDEX

● HCFA Servo Drive

Servo Drive Model Name Identification-----	001
SV-X3E Servo Drive Introduction -----	003
V-X2E Servo Drive Introduction -----	011
External Dimensions for X3E X2E -----	019
Servo Drive Specifications -----	021

● HCFA Servo Motor

Servo Motor Model Name Identification-----	023
servo motor specifications-----	025

● Selection Guide

Servo Drive-----	055
Servo Motor-----	056
Accessories -----	057

“
**To be the most valuable
industrial automation
solutions provider**”

● Machine automation area

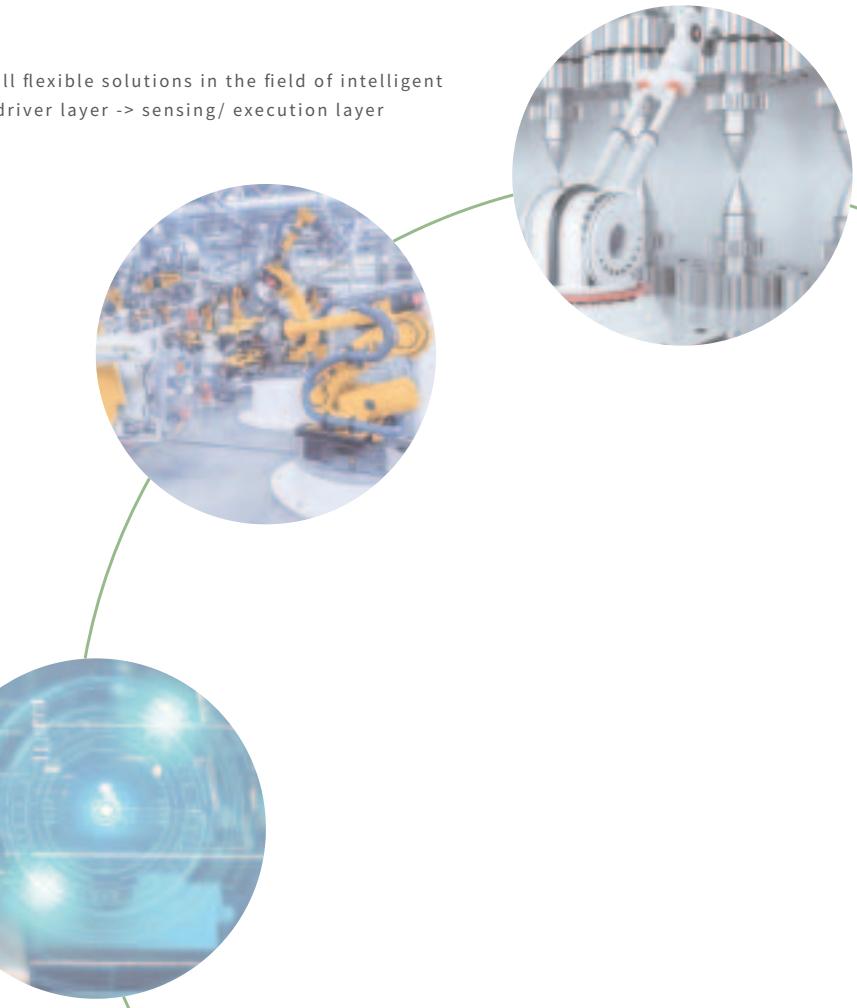
IPC/PAC/PLC+Servo drive+Servo motor+Inverter, providing a complete set of machine automation solutions, widely used in electronic non-standard, lithium battery, photovoltaic power and other fields

● Factory automation area

IPC/PAC/PLC+ Robot+ Visual system + Servo drive+Servo motor+Inverter, Provide the factory automation solution, applied in the electronic production, and motor production etc.

● Intelligent manufacturing area

Info.+Control+Mechatronics+Servo drive+Sensor Provide overall flexible solutions in the field of intelligent manufacturing, covering information layer -> control layer -> driver layer -> sensing/ execution layer

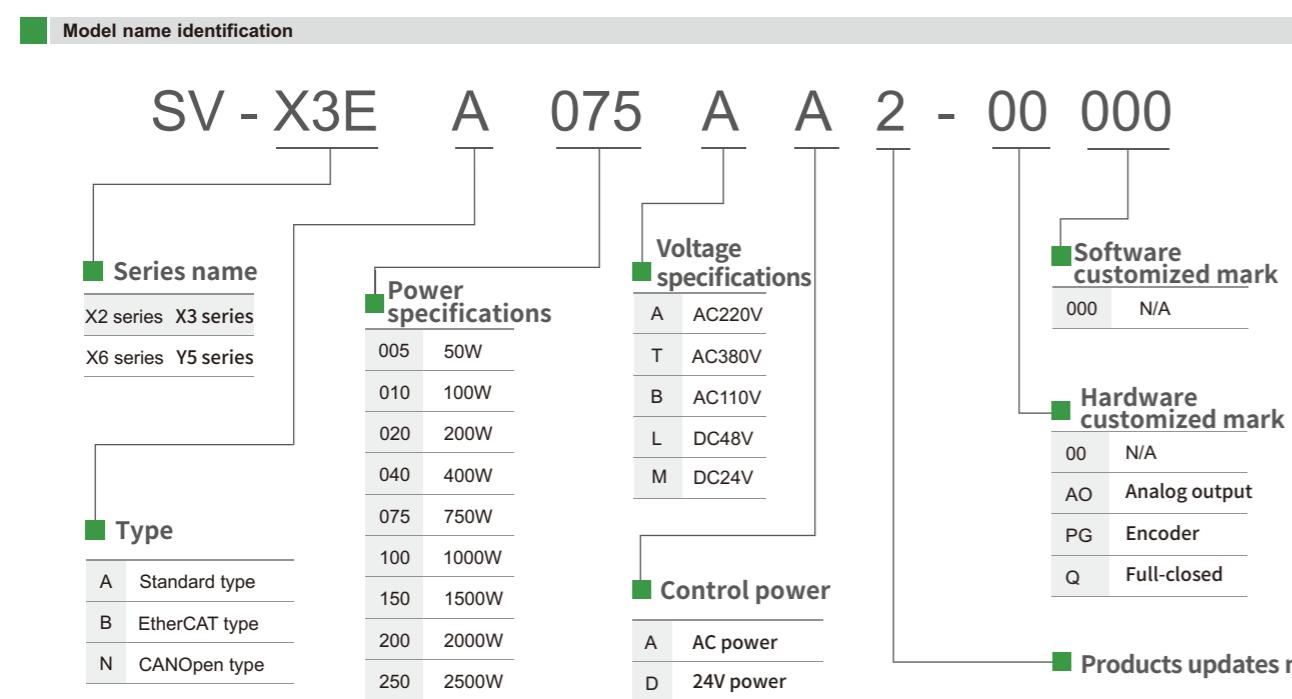
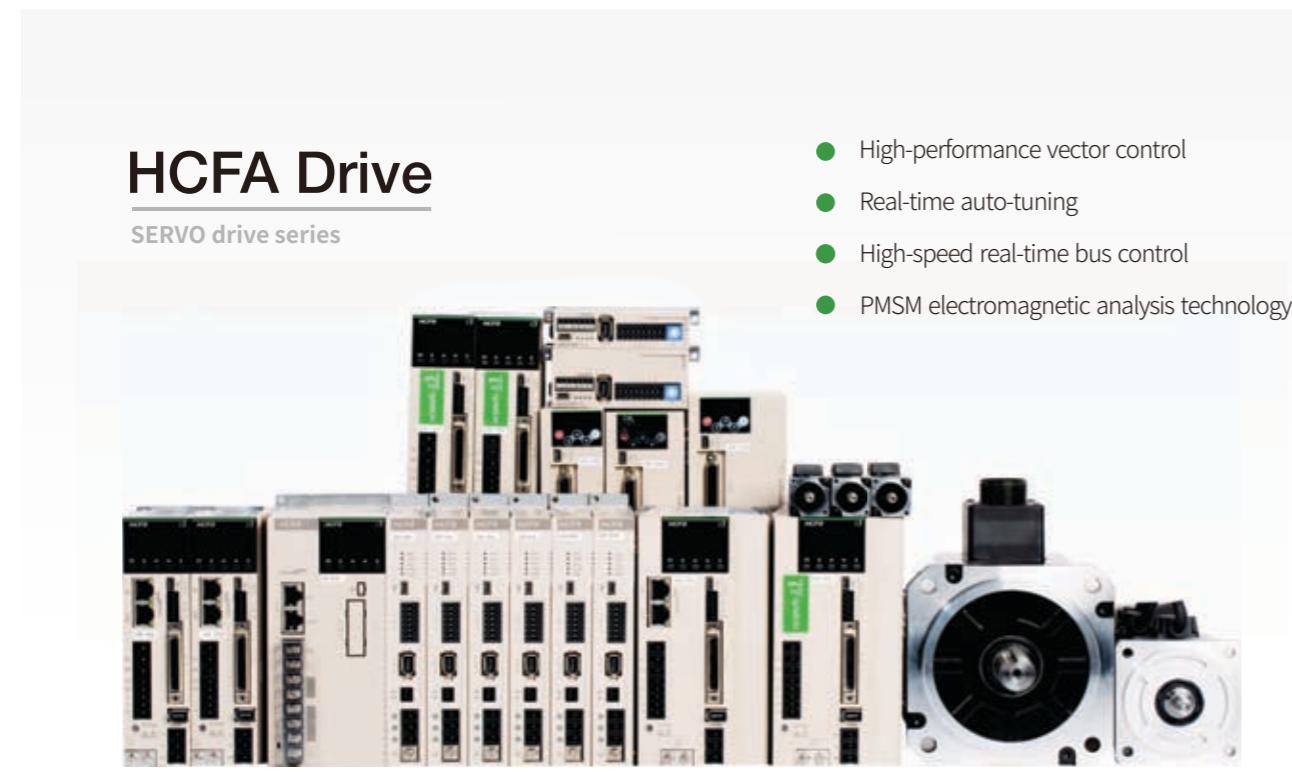


Servo Drives

X2E / X3E

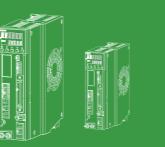
HTESERVO

Contents

**X3E series servo drive**

- + High-performance vector control
- + Real-time auto-tuning
- + High-speed real-timebus control
- + PMSM electromagnetic analysis technology

X2E series servo drive



SV-X3E Series Servo Drive

Rated power

■ 50W~750W Single-phase 220V

■ 1.0KW~2.5KW Three-phase 220V

Features

▲ High-response

Speed loop bandwidth 1.2kHz, FPGA processing, Current loop bandwidth 2.5kHz

▲ High communication compatibility

Support standard EtherCAT, CANopen, Modbus communication

▲ Flexible motor matching

Compatible with X1/X2/X3/X6 series motor, support 17-bit and 23-bit magnetic and optical encoders

▲ Various functions

Potential energy compensation, interruption positioning, instantaneous power-failureprotection, dynamic braking

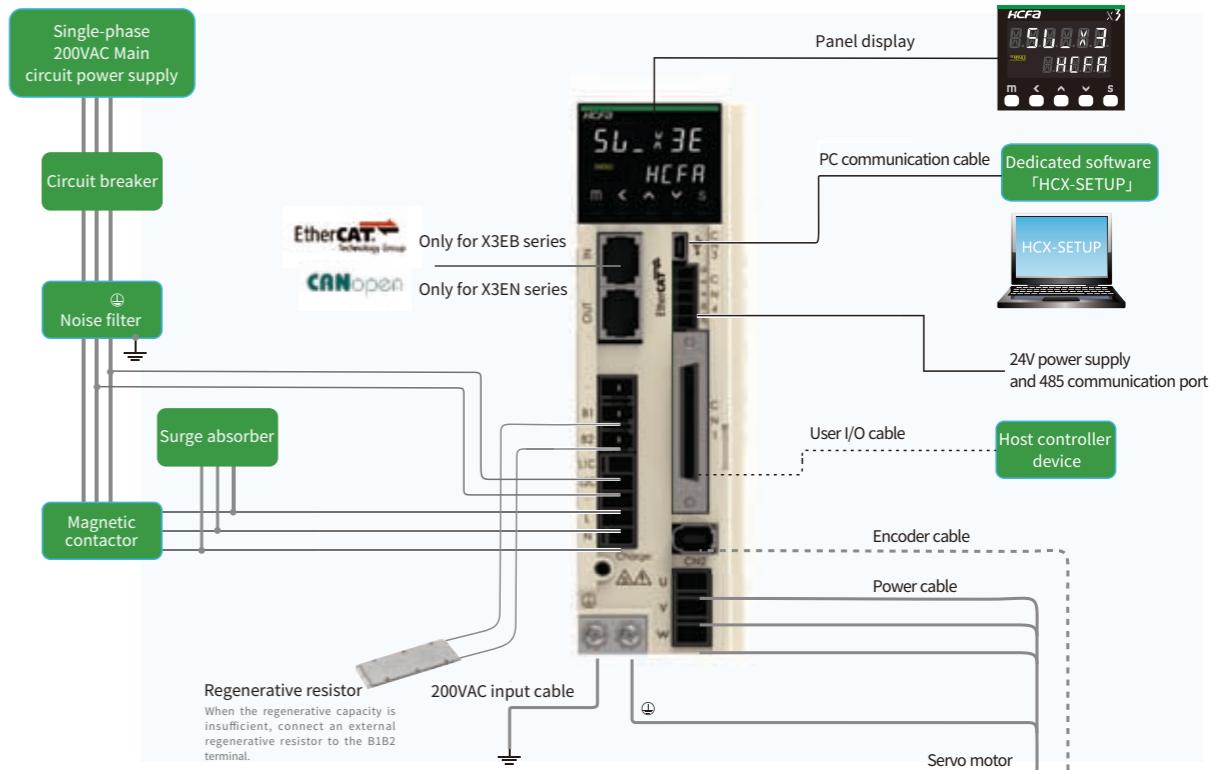
▲ Various non-standard customized functions

Gantry synchronization, full-closed, electronic cam, torque positioning (screw locked)

▲ High ease of use

Built-in multi-stage customized position control, notch adjustment an dautomaticresonance suppression function, stiffness adjustment, Inertia online identification

Wiring Diagram for X3E Series



Points for Correct Wiring

Main points of wiring

- ※ Control circuit power supply and main circuit power should be wiring from the same 200VAC main circuit power supply.
- ※ A twisted shielded cable should be used when I/O communication cable is more than 50cm.
- ※ The encoder cable should be less than 20m when wiring.



WARNING

- ※ Please note that there is high voltage in the solid line of wiring diagram when wiring and using.
- ※ The dotted lines in the wiring diagram indicates non-dangerous voltage circuit.

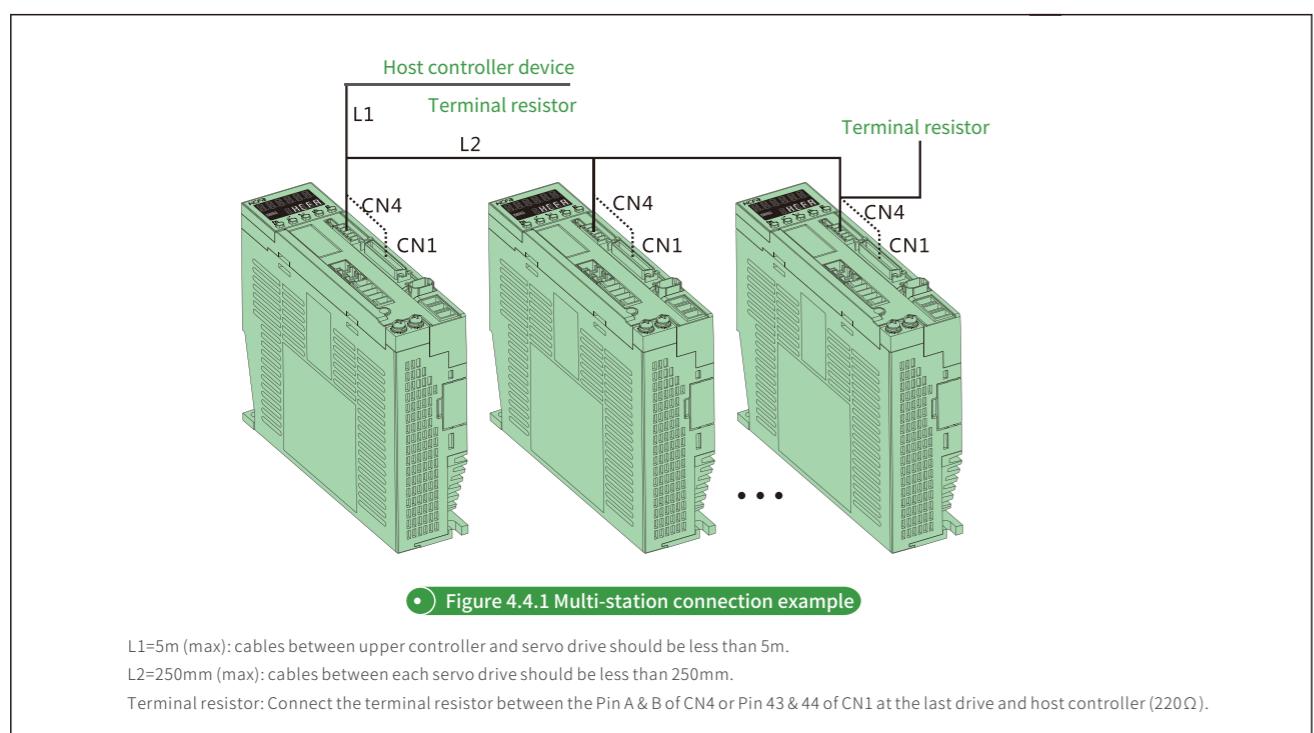


Connector description for servo drive and motor

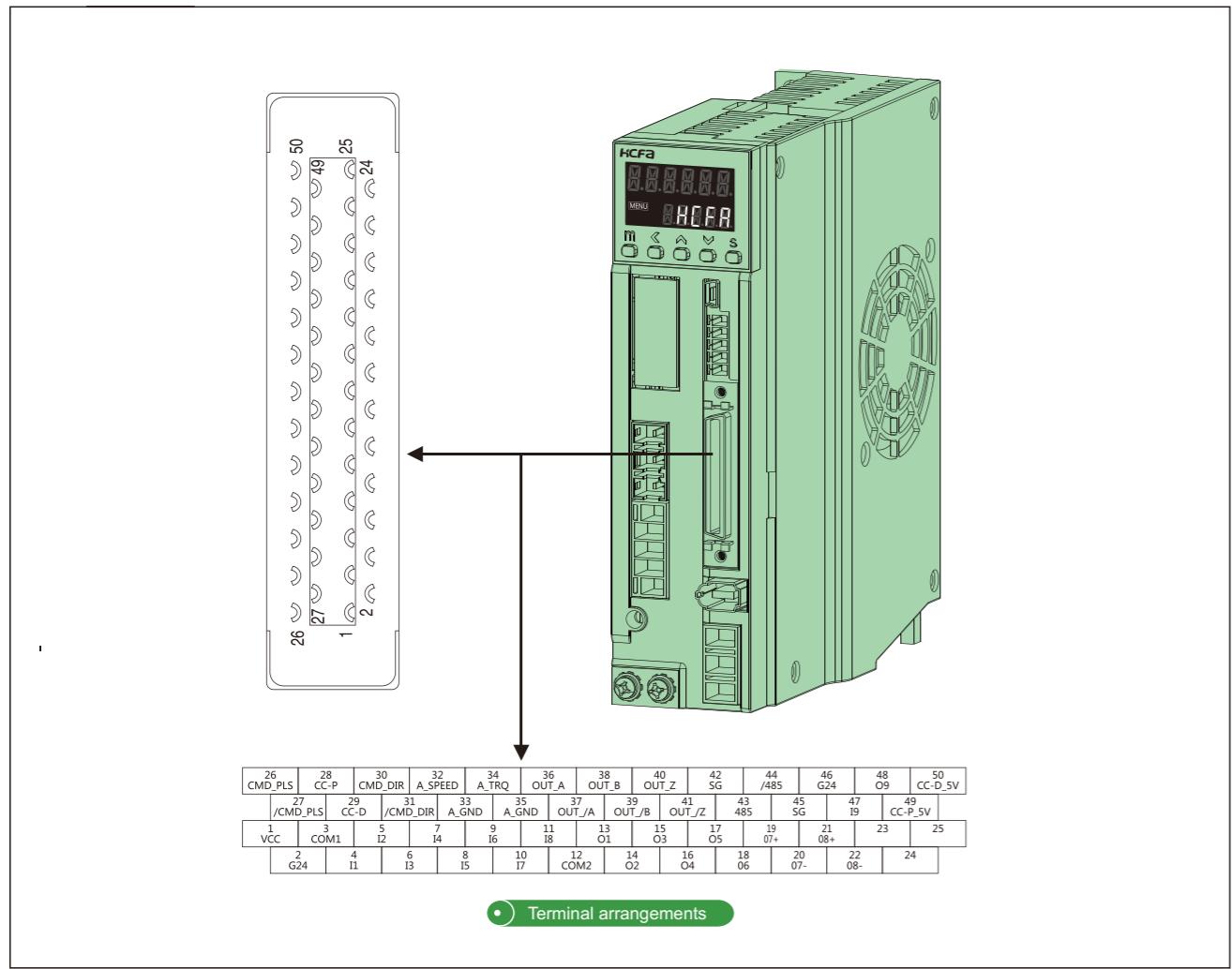
Items	Description
Peripheral devices	Conform to European EC Directive. Select the device which meets corresponding standards and install them in accordance with Figure 4.1.1 System Wiring diagram
Installation environment	Install the drive in environment conforming to Pollution degree 2 or 1 of IEC60664-1.
Power supply 1: 200~230 VAC (main and control circuit)	This product can be used under the conditions that conform to IEC60664-1 and overvoltage category II.
Power supply 2: 24VDC · I/O power supply · Power supply for brake release	24VDC external power supply should use SELV power supply (※) and be less than 150W. This is the CE corresponding conditions. ※SELV: safety extra low voltage (Reinforced insulation is needed for safety extra low voltage, non-dangerous voltage and dangerous voltage.)
Wiring	Please use withstand voltage cables which are equivalent to AWG18/600V or AWG14/600V for motor power cable, encoder cable, AC220V input cable, FG cable and main circuit power distribution cable under multi-axis drive structure respectively when drives are less than 750W or more than 1kW.
Circuit breaker	Switch off the power supply to protect power cord when overcurrent occurs. Make sure to use the breaker between power supply and interference filter that conforms to IEC specification and UL recognition in accordance with the User manual. Please use the breaker with leakage function recommended by HCFA in order to meet EMC standards.
Noise filter	To prevent the outside interference from power cables please use the interference filter recommended by HCFA in order to meet EMC standards.
Magnetic contactor	Switch main power supply (ON/OFF). And use it after installing a surge absorber.
Surge absorber	Please use the surge absorber recommended by HCFA.
Interference filter for signal cable / ferrite core	Please use the interference filter recommended by HCFA in order to meet EMC standards.
Regenerative resistor	This product is not equipped with regenerative resistor. The external regenerative resistor is necessary when the internal capacitor cannot absorb more regenerative power and regenerative voltage alarm is ON. For details, refer to 1.4 Model selection of external regenerative resistor. Use a built-in thermostat and set overheat protect circuit.
Grounding	This product belongs to Class 1 and need grounding protection. Grounding should be executed for the case and cabinet that conforms to EMC. The following symbol indicates the protection grounding terminal?



RS-485 communication wirings

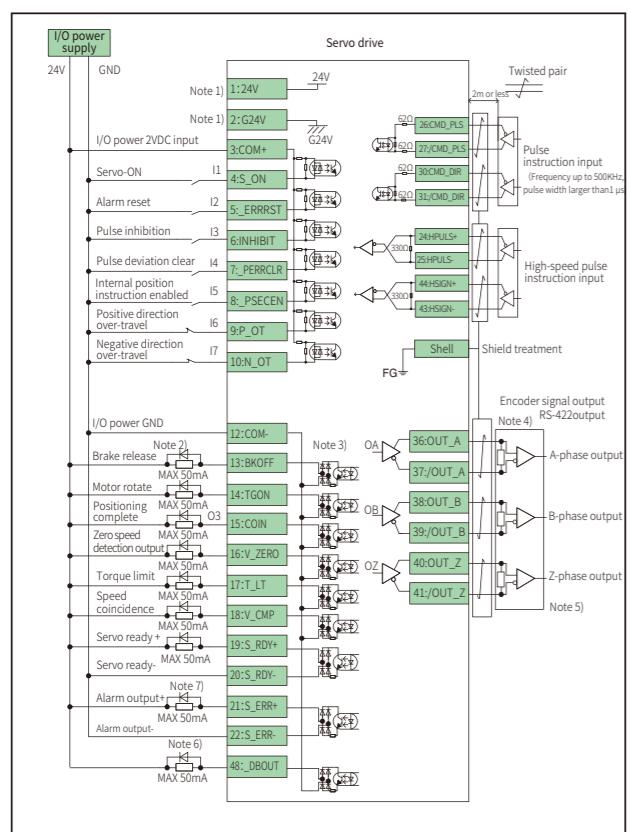


I/O control terminal (CN1) descriptions



Terminal description

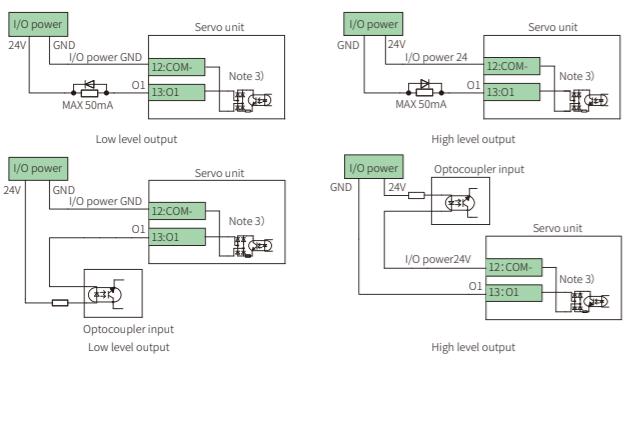
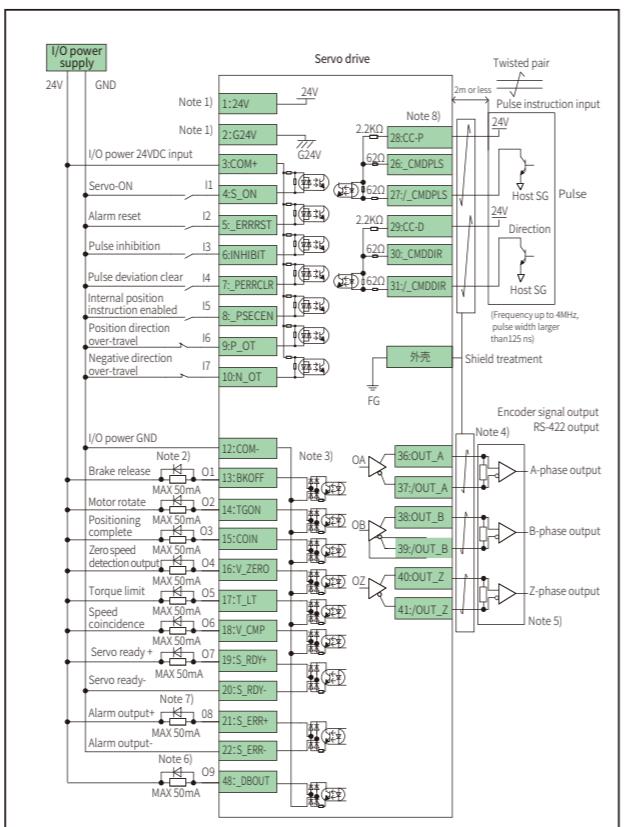
Name	Pin No.	Signal name	Contents
	1	24V	Drive power supply 24V output
	2	G24V	Drive power supply GND
	3	COM+	I/O power supply input
User I/O control	4	I1	Digital signal input
	5	I2	Digital signal input
	6	I3	Digital signal input
	7	I4	Digital signal input
	8	I5	Digital signal input
	9	I6	Digital signal input
	10	I7	Digital signal input
	11	I8	Digital signal input
24V power supply output	12	COM-	I/O power supply GND
	13	O1	Digital signal output
	14	O2	Digital signal output
	15	O3	Digital signal output
Parallel I/O	16	O4	Digital signal output
	17	O5	Digital signal output
Pulse train	18	O6	Digital signal output
	19	O7+	Digital signal output +
Instruction input	20	O7-	Digital signal output -
	21	O8+	Digital signal output +
ABZ output	22	O8-	Digital signal output -
	23	—	
	24	HPULS+	High-speed pulse instruction input HPULS+
	25	HPULS-	High-speed pulse instruction input HPULS-
	26	CMDPLS_-	Pulse instruction input PLS+
	27	/PLS_CMD	Pulse instruction input PLS-
	28	CC-P	Open-collector Pulse instruction input PLS power(24V)
	29	CC-D	Open-collector Pulse instruction input DIR power(24V)
	30	CMDDIR_-	Pulse instruction input DIR+
	31	/DIR_CMD	Pulse instruction input DIR-
	32	AI1	Analog input
	33	GND	Analog reference GND
	34	AI2	Analog input
	35	GND	Analog reference GND
	36	OUTA	Pulse output A
	37	/OUTA	Pulse output /A
	38	OUTB	Pulse output B
	39	/OUTB	Pulse output /B
	40	OUTZ	Pulse output Z
	41	/OUTZ	Pulse output /Z
	42	GND	Pulse output reference GND
	43	HSIGN-	High-speed pulse instruction input HSIGN-
	44	HSIGN+	High-speed pulse instruction input HSIGN+
	45	GND	RS-485 reference GND
	46	—	
	47	I9	Digital signal input
	48	O9	Digital signal output
	49	CC-P_5V	Open-collector Pulse instruction input PLS power (5V)
	50	CC-D_5V	Open-collector Pulse instruction input DIR power (5V)

Pulse instruction differential input

Note 1: Control power output (24V, G24V) can be used as I/O power (COM+, COM-). But the maximum output current is 150mA, and when driving the output such as relay and brake, please use external independent power.

Note 2: Please connect protective circuit (diode) when driving load with inductive component such as relay.

Note 3: Output pins can output high level or low level, based on different wiring mode. So perform the wiring according to actual needs. Make wiring as follows:

**Pulse instruction 24V open-collector input**

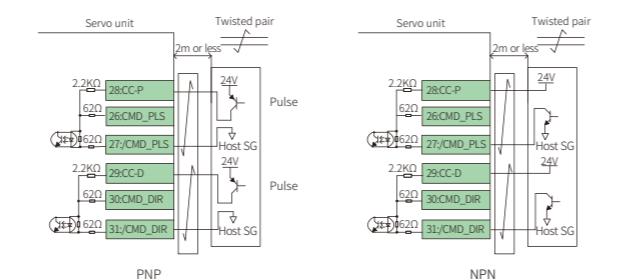
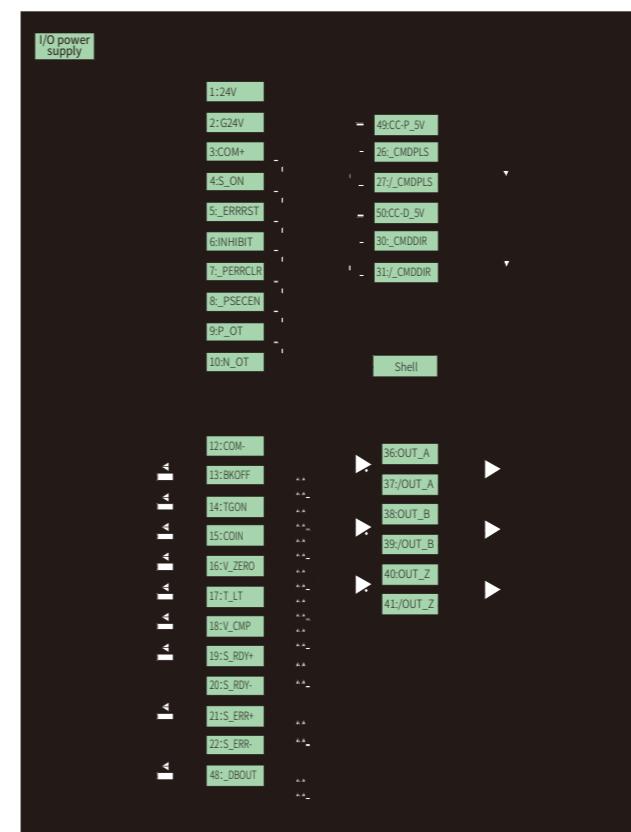
Note 4: The differential pulse output and 485 communication circuits need to connect the terminal resistor.

Note 5: Connect the signal ground on the host control device of output signal of the encoder. The connection of signal ground and power supply GND may cause malfunction.

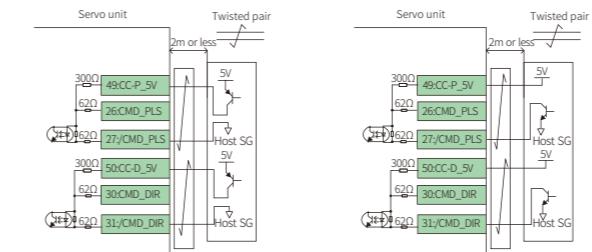
Note 6: O9 does not configure any functions by default, but can be used as the DO output and the OC output of Z-pulse. In this case, do not configure any DO function to O9 that is P04.29 is set to 0, and P04.54 is set to 1.

Note 7: The default function of O8 is the fault output, and the default output logic state is normally closed output. The output logic state can be set by function code. For details, refer to Section 7.2 Parameters description – Group P04 Digital input/output.

Note 8: Two cases according to the pulse generation mode: NPN and PNP, as shown below.

**Pulse instruction 5V open-collector input**

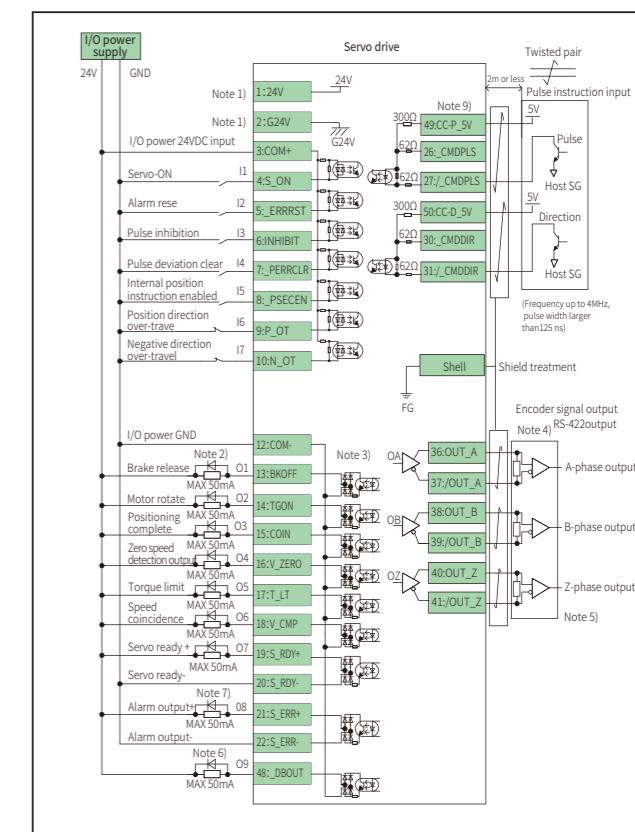
Note 9: Two cases according to the pulse generation mode: NPN and PNP, as shown below.

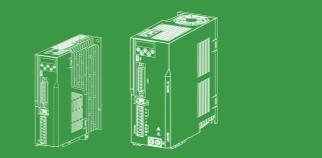


※ DI function can be flexibly configured by function codes. DI is valid by default when connected and the logic can be changed by function codes.

※ DO function can be flexibly configured by function codes. DO is valid by default when connected and the logic can be changed by function codes.

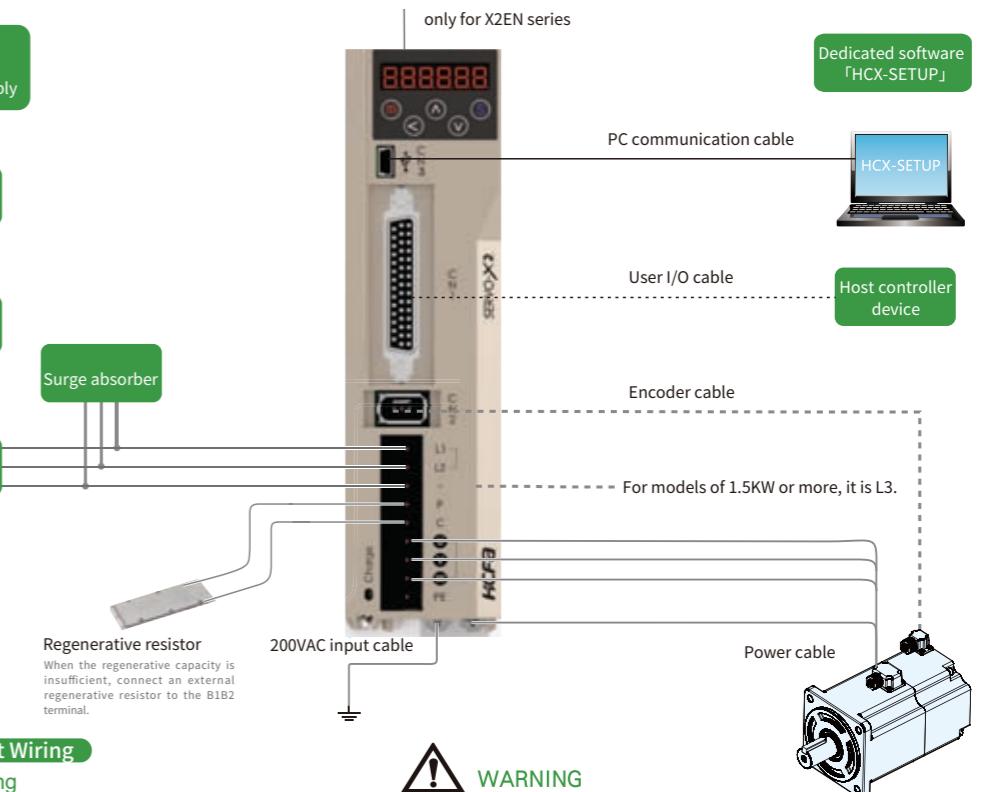
※ Parameter P06.41 is for the digital filtering of open-collector and general pulse input, P06.49 is for the digital filtering of high-speed pulse input.

Analog instruction input



Wiring Diagram for X2E Series

CANopen



Points for Correct Wiring

Main points of wiring

※A twisted shielded cable should be used when I/O communication cable is more than 50cm.

※The encoder cable should be less than 20m when wiring.

WARNING

※Please note that there is high voltage in the solid line of wiring diagram when wiring and using.

※The dotted lines in the wiring diagram indicates non-dangerous voltage circuit.

Connector description for servo drive and motor

Items	Description
Peripheral devices	Conform to European EC Directive. Select the device which meets corresponding standards and install them in accordance with Figure 4.1.1 System Wiring diagram
Installation environment	Install the drive in environment conforming to Pollution degree 2 or 1 of IEC60664-1.
Power supply 1: 200~230 VAC (main and control circuit)	This product can be used under the conditions that conform to IEC60664-1 and overvoltage category II.
Power supply 2: 24VDC · I/O power supply · Power supply for brake release	24VDC external power supply should use SELV power supply (※) and be less than 150W. This is the CE corresponding conditions. ※SELV: safety extra low voltage (Reinforced insulation is needed for safety extra low voltage, non-dangerous voltage and dangerous voltage.)
Wiring	Please use withstand voltage cables which are equivalent to AWG18/600V or AWG14/600V for motor power cable, encoder cable, AC220V input cable, FG cable and main circuit power distribution cable under multi-axis drive structure respectively when drives are less than 750W or more than 1kW.
Circuit breaker	Switch off the power supply to protect power cord when overcurrent occurs. Make sure to use the breaker between power supply and interference filter that conforms to IEC specification and UL recognition in accordance with the User manual. Please use the breaker with leakage function recommended by HCFA in order to meet EMC standards.
Noise filter	To prevent the outside interference from power cables please use the interference filter recommended by HCFA in order to meet EMC standards.
Magnetic contactor	Switch main power supply (ON/OFF). And use it after installing a surge absorber.
Surge absorber	Please use the surge absorber recommended by HCFA.
Interference filter for signal cable / ferrite core	Please use the interference filter recommended by HCFA in order to meet EMC standards.
Regenerative resistor	This product is not equipped with regenerative resistor. The external regenerative resistor is necessary when the internal capacitor cannot absorb more regenerative power and regenerative voltage alarm is ON. For details, refer to 1.4 Model selection of external regenerative resistor. Use a built-in thermostat and set overheat protect circuit.
Grounding	This product belongs to Class 1 and need grounding protection. Grounding should be executed for the case and cabinet that conforms to EMC. The following symbol indicates the protection grounding terminal?

SV-X2E Series Servo Drive

Rated power

■ 50W~750W Single-phase220V

■ 1.0KW~2.5KW Three-phase220V

Product features

▲ High-response

Speed loop bandwidth 1kHz, Current loop bandwidth 2kHz

▲ High communication compatibility

Support CANopen, 485 communication

▲ Flexible motor matching

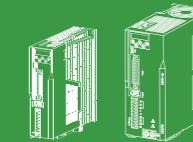
Compatible with X1/X2/X3/X6 series motor, support 17-bit magnetic encoders

▲ Various functions

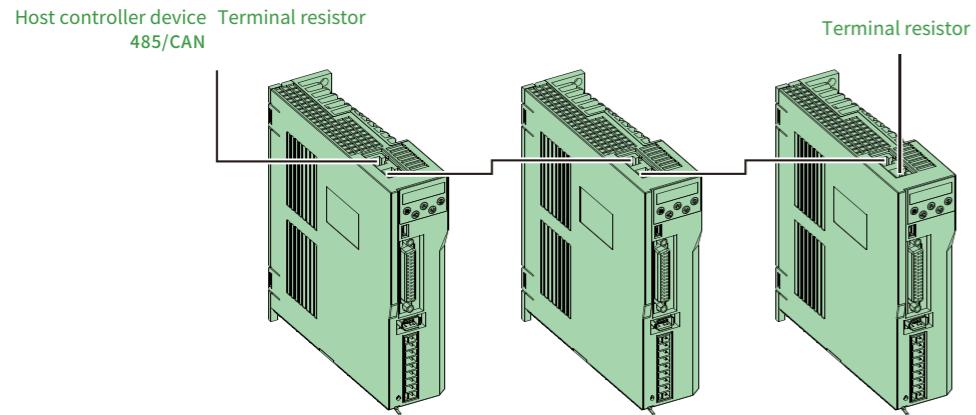
Potential energy compensation, interruption positioning, instantaneous power-failure protection, dynamic braking

▲ High ease of use

Built-in multi-stage customized position control, notch adjustment and E jitter suppression rigidity adjustment, Inertia online identification



RS-485 communication wirings



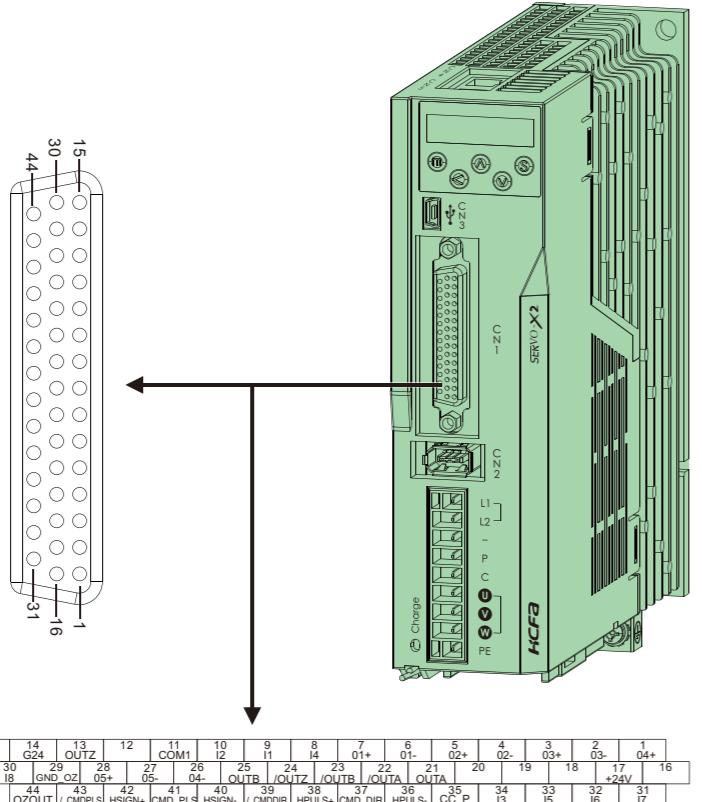
Multi-station connection example

L1=5m (max): cables between upper controller and servo drive should be less than 5m.

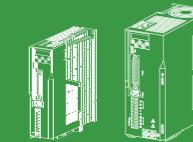
L2=250mm (max): cables between each servo drive should be less than 250mm.

Terminal resistor: Connect the terminal resistor to the network interface of the last drive and upper controller (120Ω).

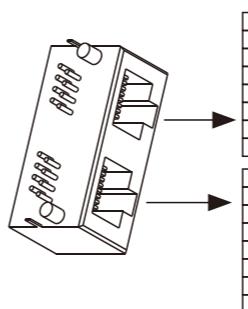
I/O control terminal (CN1) descriptions



User control terminal



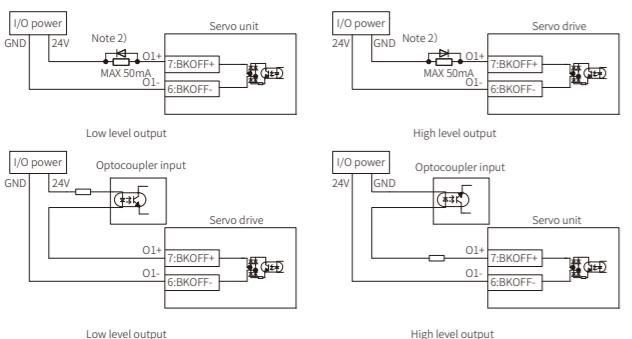
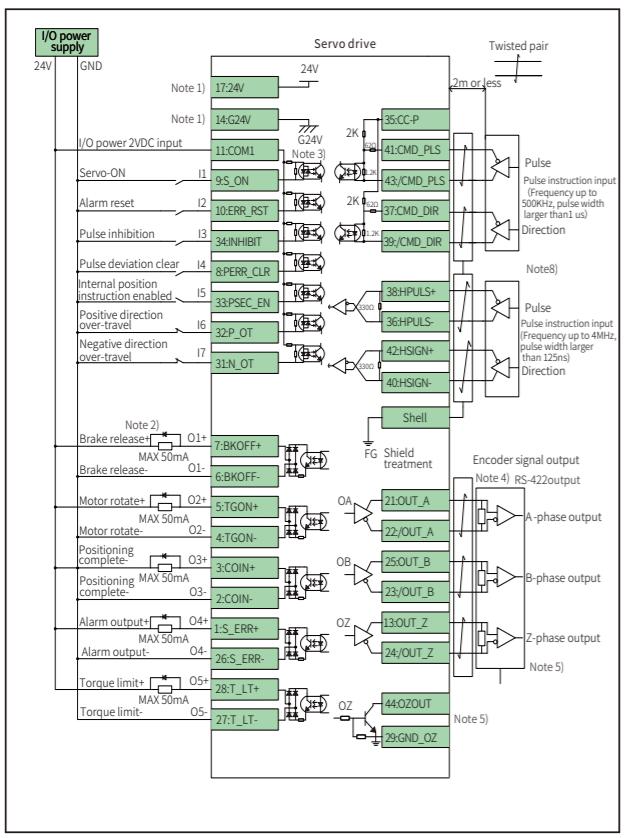
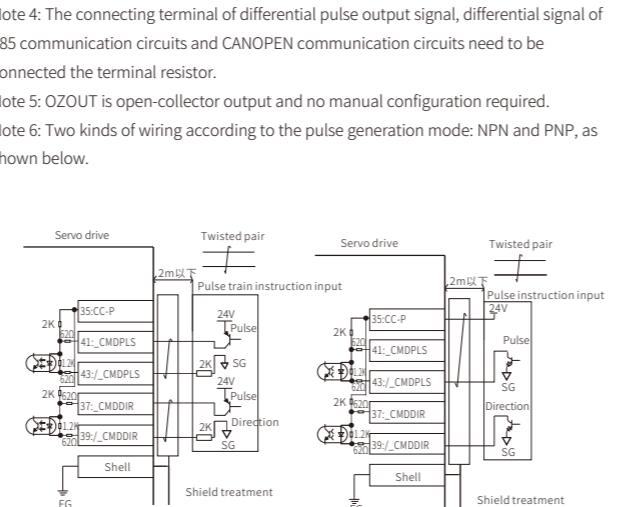
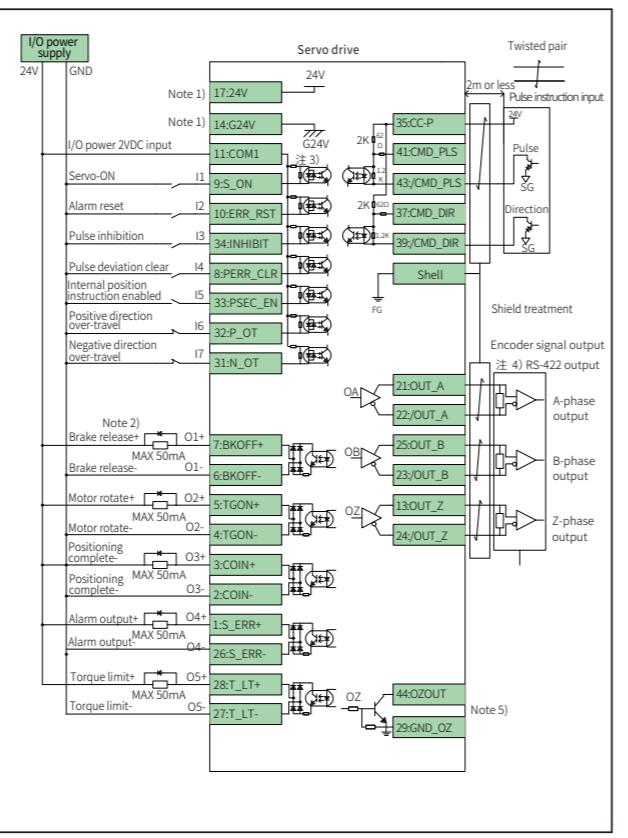
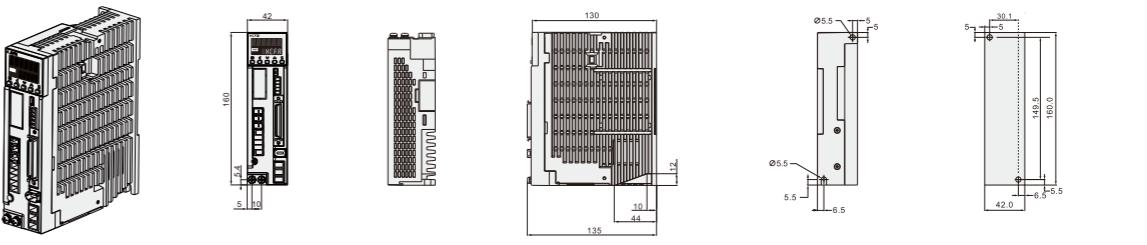
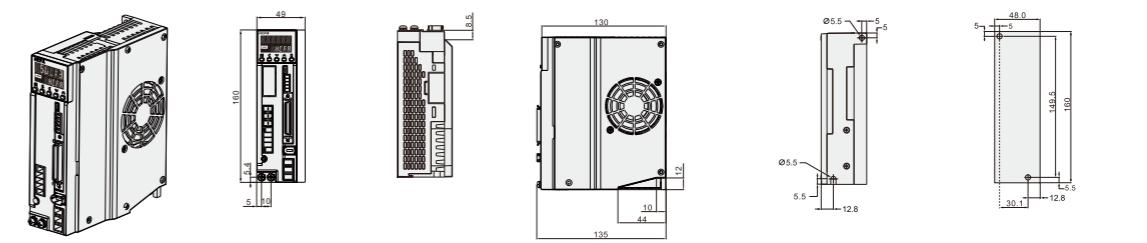
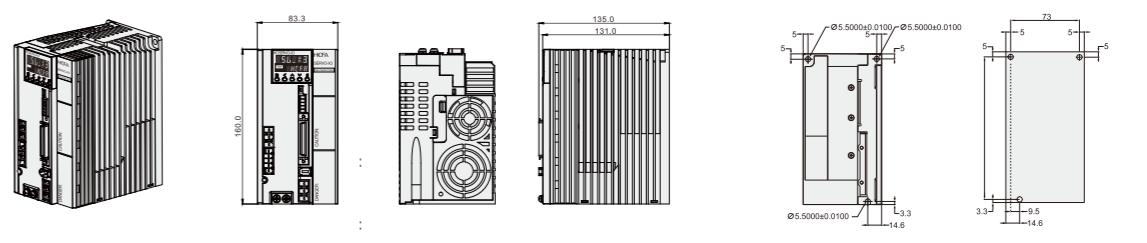
Pins definition of communication connector



Pin No.	Signal name	Description
1	CANH	CAN communication port
2	CANL	CAN communication grounding
3	GND-CAN	CAN communication grounding
4	485	Rs485 communication port
5	/485	/
6	/	/
7	/	/
8	/	/

Terminal description

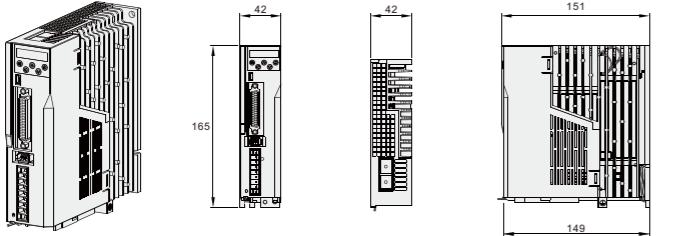
Name	Pin No.	Signal name	Contents
I/O control	1	O4+	Digital signal output
24V power output	2	O3-	Digital signal output
Parallel I/O	3	O3+	Digital signal output
Pulse train	4	O2-	Digital signal output
Command input	5	O2+	Digital signal output
ABZ output	6	O1-	Digital signal output
	7	O1+	Digital signal output
	8	I4	Digital signal input
	9	I1	Digital signal input
	10	I2	Digital signal input
	11	COM1	I/O power input
	12	-	-
	13	OUTz	Pulse output Z
	14	G24V	Drive power GND
	15	-	-
	16	-	-
	17	24V	Drive power 24V output
	18	-	-
	19	-	-
	20	-	-
	21	OUTA	Pulse output A
	22	/ OUTA	Pulse output /A
	23	/ OUTB	Pulse output /B
	24	/ OUTZ	Pulse output /Z
	25	OUTB	Pulse output B
	26	O4-	Digital signal output
	27	O5-	Digital signal output
	28	O5+	Digital signal output
	29	GND_OZ_	Open-collector output GND_OZ
	30	I8	Digital signal input
	31	I7	Digital signal input
	32	I6	Digital signal input
	33	I5	Digital signal input
	34	I3	Digital signal input
	35	CC-P	Pulse and direction input common terminal 24V
	36	HPULS-	High-speed pulse instruction input HPULS-
	37	DIR_CMD	Direction instruction input DIR+
	38	HPULS+	High-speed pulse instruction input HPULS+
	39	DIR_CMD/	Direction instruction input DIR-
	40	HSIGN+	High-speed pulse instruction input HSIGN+
	41	CMDPLS_	Pulse instruction input PLS+
	42	HSIGN-	High-speed pulse instruction input HSIGN-
	43	/ PLS_CMD	Pulse instruction input PLS-
	44	OZOUT	Open-collector output OZOUT

Pulse instruction differential input**Pulse instruction 24V open-collector input****Servo drive Dimensional drawing****External dimensions for X3E series****For models of 200W or below****400W/750W****1.5KW/2KW/2.5KW**

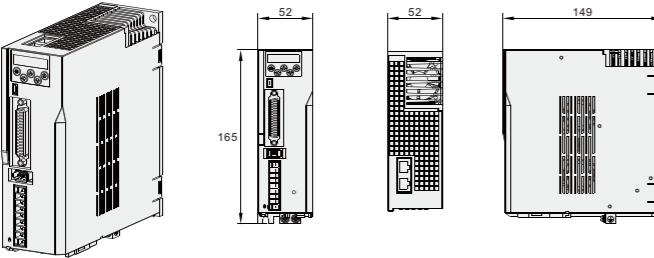
Servo drive Dimensional drawing

External dimensions for X2E series

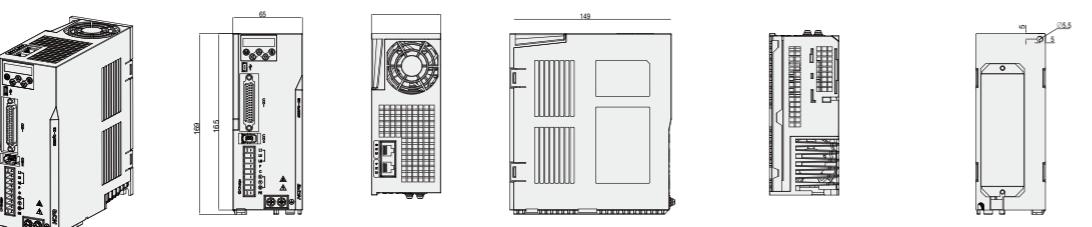
For models of 200W or below



400W/750W/1KW



1.5KW/2KW/2.5KW



X2E



X3E

X2E series servo drive specifications

Pulse input	
Max input pulse frequency	Differential input: Up to 2Mpps, pulse width larger than 0.25us; Open-collector input: Up to 200Kpps, pulse width larger than 2.5us
Input pulse type	Differential input; open-collector
Input pulse form	Pulse+ direction, orthogonal phase difference (A-Phase + B-Phase), CW+CCW
Electronic gear	A/B A: 1~1073741824 B: 1~1073741824, Encoder resolution/1000000 < A/B < Encoder resolution/2.5
Smoothing	Smoothing filter, FIR filter
Instantaneous speed observer	
Speed control	
Digital input	Servo ON, alarm reset, speed instruction negation, zero-speed clamp, internal speed control, external forward/reverse torque limit, emergency stop etc.
Digital output	Alarm state, servo ready, brake off, speed reached, torque in-limit, speed in-limit, zero-speed output, emergency stop etc.
Output pulse type	Encoder position pulse released in the following manner: A-/B-phase orthogonal phase difference pulse and Z-phase index pulse released in RS-422 differential format, Z-phase index pulse released through open collector
Analog input	
Speed input	Input voltage -10V to +10V (Maximum speed at ±10V)
Smoothing	Smoothing filter, FIR filter
Torque limit source	
Torque feedforward	
Internal speed instruction	0 to 16-segment speed can be selected by DI terminal combination.
Torque control	
Digital input signals	Servo ON, alarm reset, reverse torque instruction, zero-speed clamp
Digital output signals	Alarm status, servo ready, brake release, torque limit, speed limit output
Torque input	Input voltage -10V to +10V (Maximum speed at ±10V)
Output pulse signal	Encoder position pulse released in the following manner: A-/B-phase orthogonal phase difference pulse and Z-phase index pulse released in RS-422 differential format, Z-phase index pulse released through open collector
Speed limit	Internal positive speed limit P03.27, Internal negative speed limit P03.28
Common	
Speed monitoring	Provided
Vibration control	Provided
Adaptive notch filter	Provided
Encoder output division and multiplication setting	Adjust by Servostudio software of SV-X2E
Protective functions	Overvoltage, power supply error, overcurrent, overheating, overload, encoder error, overspeed, excessive position deviation, parameter error
Self-adaptive notch filter	
Internal position planning function	

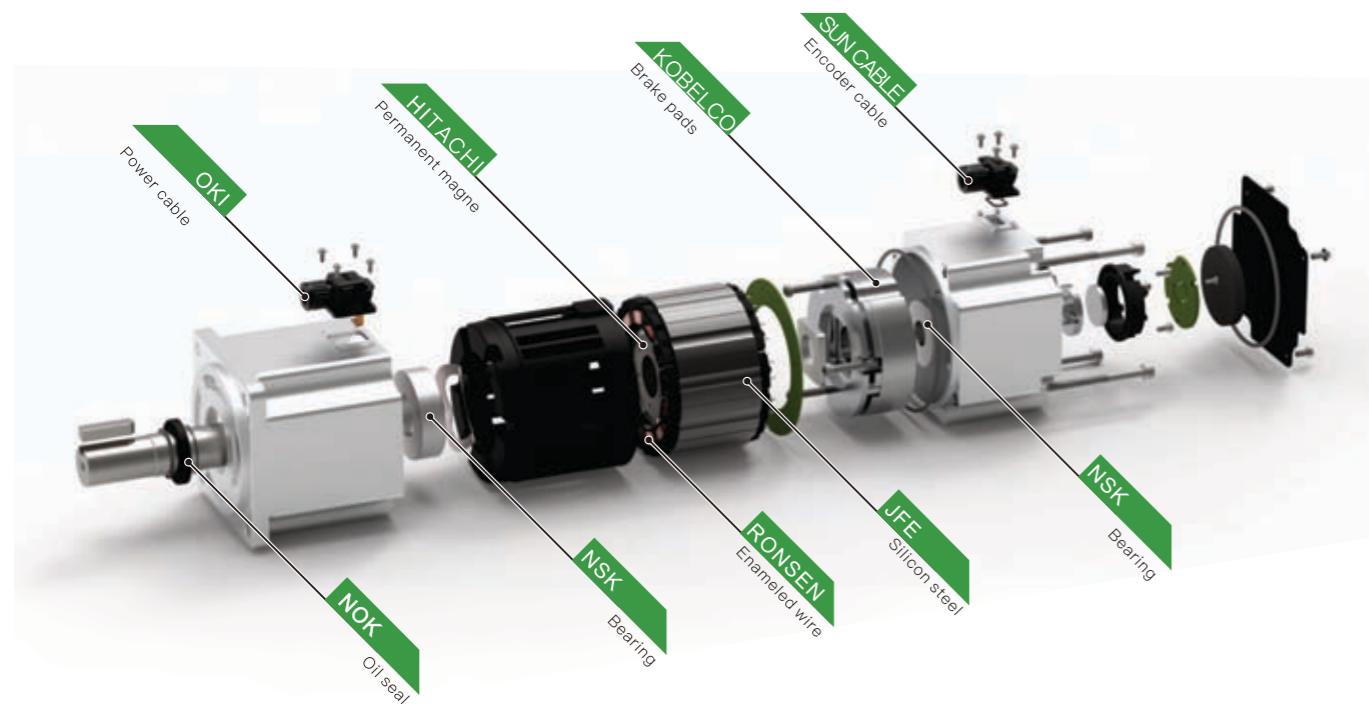
X3E series servo drive specifications

Pulse input	
Max input pulse frequency	Differential input: Up to 2Mpps, pulse width larger than 0.25us; Open-collector input: Up to 200Kpps, pulse width larger than 2.5us
Input pulse type	Differential input; open-collector
Input pulse form	Pulse+ direction, orthogonal phase difference (A-Phase + B-Phase), CW+CCW
Electronic gear	A/B A: 1~1073741824 B: 1~1073741824, Encoder resolution/1000000 < A/B < Encoder resolution/2.5
Smoothing	Smoothing filter, FIR filter
Instantaneous speed observer	
Speed control	
Digital input	Servo ON, alarm reset, speed instruction negation, zero-speed clamp, internal speed control, external forward/reverse torque limit, emergency stop etc.
Digital output	Alarm state, servo ready, brake off, speed reached, torque in-limit, speed in-limit, zero-speed output etc.
Output pulse type	Encoder position pulse released in the following manner: A-/B-phase orthogonal phase difference pulse and Z-phase index pulse released in RS-422 differential format, Z-phase index pulse released through open collector
Analog input	
Speed input	Input voltage -10V to +10V (Maximum speed at ±10V)
Smoothing	Smoothing filter, FIR filter
Torque limit instruction input	1) Internal torque limit by P03.09, P03.10 2) External torque limit by P03.11, P03.12 enabled by P_CL/N_CL signals 3) TLMTP i.e. AI1 or AI2 as external forward/reverse torque limit 4) TLMTP as forward limit; TLMTN as reverse limit
Torque feedforward	1) Internal torque feedforward 2) TFFD, AI1 or AI2
Internal speed instruction	0 to 16-segment speed can be selected by DI terminal combination.
Torque control	
Digital input signals	Servo ON, alarm reset, reverse torque instruction, zero-speed clamp
Digital output signals	Alarm status, servo ready, brake release, torque limit, speed limit output
Torque input	Input voltage -10V to +10V (Maximum speed at ±10V)
Output pulse signal	
Speed limit	1: Internal positive speed limit P03.27, Internal negative speed limit P03.28 2: SPL i.e. AI input
Common	
Speed monitoring	Provided
Vibration control	
Adaptive notch filter	
Encoder output division and multiplication	
Adjustment/function setting	Adjust by Servostudio software of SV-X2E
Protective functions	Overvoltage, power supply error, overcurrent, overheating, overload, encoder error, overspeed, excessive position deviation, parameter error
Self-adaptive notch filter	
Internal position planning function	

International raw material

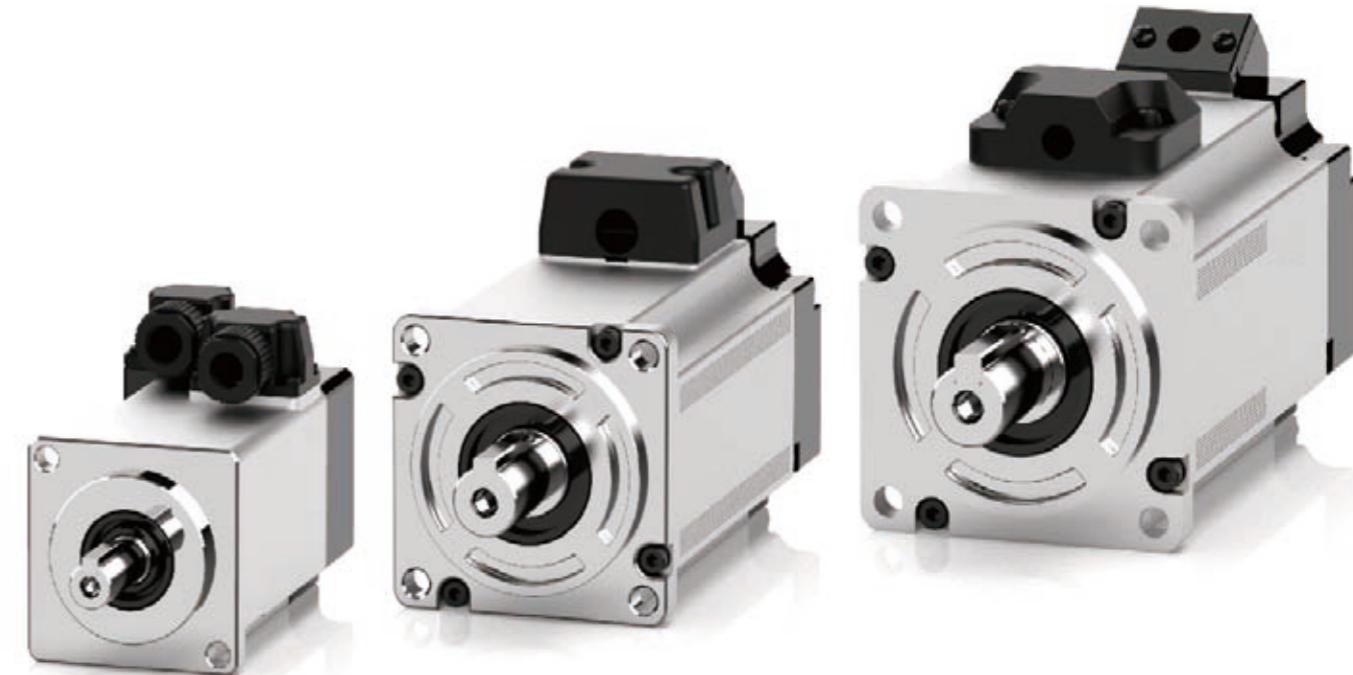
High Quality

To ensure product performance and stability

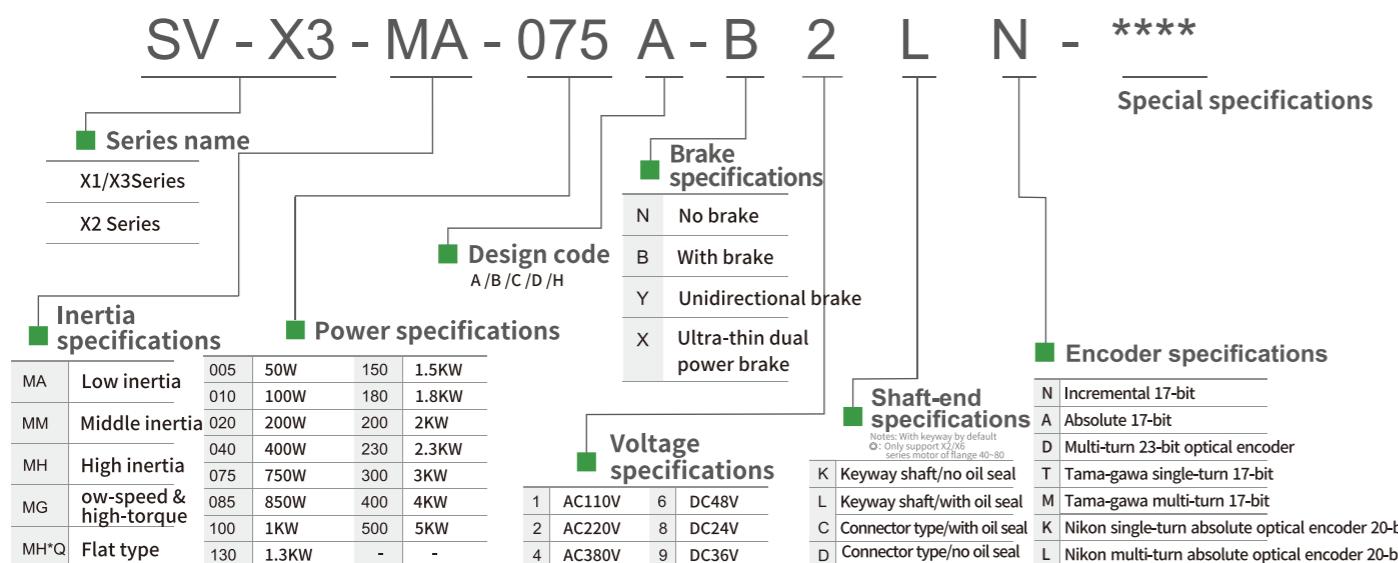


X2 

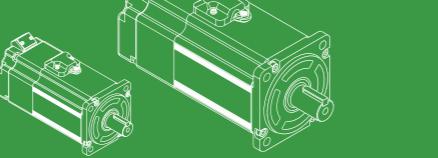
Servo Motors



Model name identification



MM150A [leadwire type]



2020 HCFA Catalog HCFA



Specifications

Items	Specifications
Model Name	M□□□□□2□□ 1.5KW/Middle inertia /MM150A
Fitting flange size (mm)	130
Approximate mass (no brake) (Kg)	5.87
Approximate mass (with brake) (Kg)	7.47
Rated voltage (V)	AC220
Rated output (W)	1500
Rated torque (N.m)	7.16
Instantaneous max. torque (N.m)	21.5
Rated current (Arms)	8
Instantaneous max. current (Arms)	24
Rated speed (r/min)	2000
Max. speed (r/min)	3000
Torque constant (N.m/A)	0.895
Induced voltage constant per phase MV(r/min)	34.84
Rated power rate (KW/S)	No brake 56 With brake 49.3
Mechanical time constant (ms)	No brake 1.41 With brake 1.6
Electrical time constant (ms)	12.7
Moment of inertia x10 ⁴ Kg.m ²	No brake 9.16 With brake 10.4

Brake specification

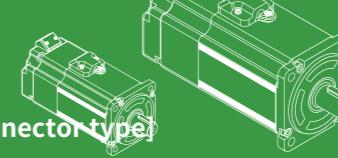
Brake specification	Unit	parameter
Usage	-	Holding brake
Rated voltage	V	DC24V ±10%
Rated current	A	0.9
Static friction torque	Nm	14or more
Suction time	ms	100or less
Release time	ms	60or less
Release voltage	V	DC1Vor more

Permissible load

Permissible load	Radial load(N)	490
Permissible load	Axial load(N)	196

Notes: The □□ in the model name indicates the motor structure.

MM200A Middle inertia[Connector type]



2020 HCFA Catalog HCFA



Specifications

Items	Specifications
Model Name	M□□□□□2□□ 2KW/Middle inertia /MM200A
Fitting flange size (mm)	130
Approximate mass (no brake) (Kg)	6.98
Approximate mass (with brake) (Kg)	8.58
Rated voltage (V)	AC220
Rated output (W)	2000
Rated torque (N.m)	9.55
Instantaneous max. torque (N.m)	28.6
Rated current (Arms)	9.9
Instantaneous max. current (Arms)	30
Rated speed (r/min)	2000
Max. speed (r/min)	3000
Torque constant (N.m/A)	0.9645
Induced voltage constant per phase MV(r/min)	37.95
Rated power rate (KW/S)	No brake 75.4 With brake 68.6
Mechanical time constant (ms)	No brake 1.24 With brake 1.37
Electrical time constant (ms)	13.88
Moment of inertia x10 ⁴ Kg.m ²	No brake 12.1 With brake 13.3

Brake specification

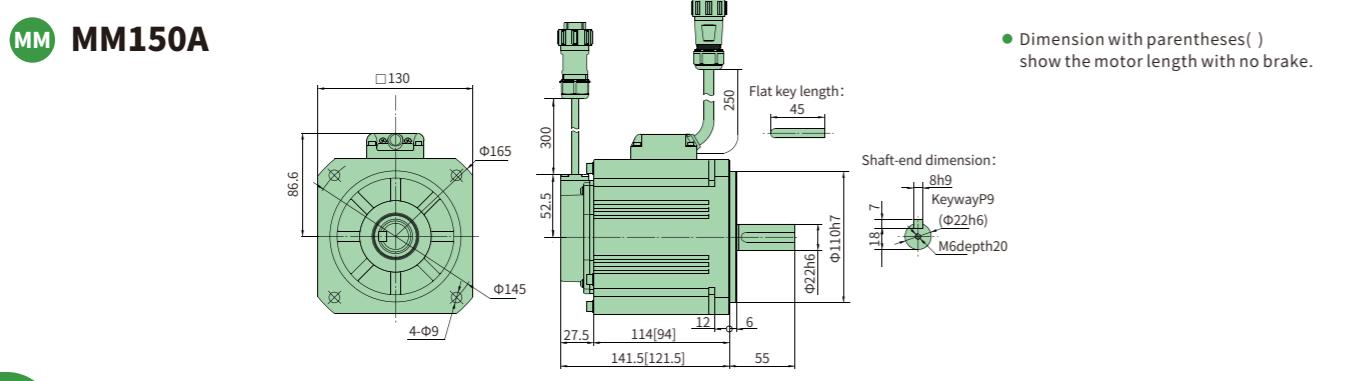
Brake specification	Unit	parameter
Usage	-	Holding brake
Rated voltage	V	DC24V ±10%
Rated current	A	0.9
Static friction torque	Nm	14or more
Suction time	ms	100or less
Release time	ms	60or less
Release voltage	V	DC1Vor more

Permissible load

Permissible load	Radial load(N)	490
Permissible load	Axial load(N)	196

Notes: The □□ in the model name indicates the motor structure.

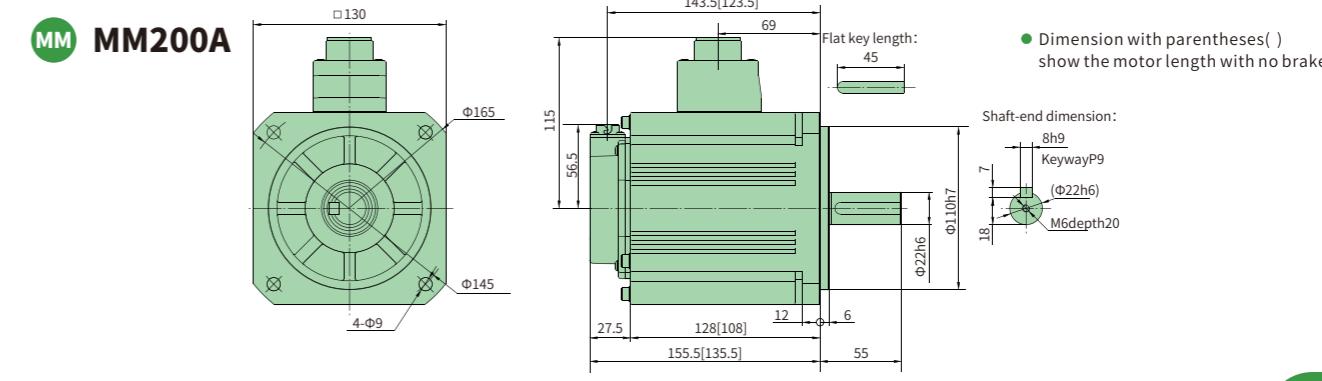
External dimensions



MM MM150A

Dimension with parentheses() show the motor length with no brake.

External dimensions



MM MM200A

Dimension with parentheses() show the motor length with no brake.

MH100A High inertia [leadwire type]

2020 HCFA Catalog HCFA

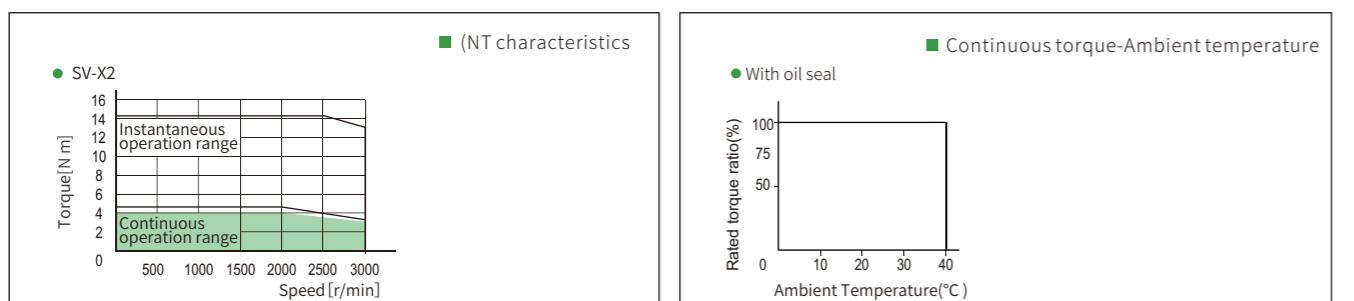


X2series
Motor
specifications

Specifications

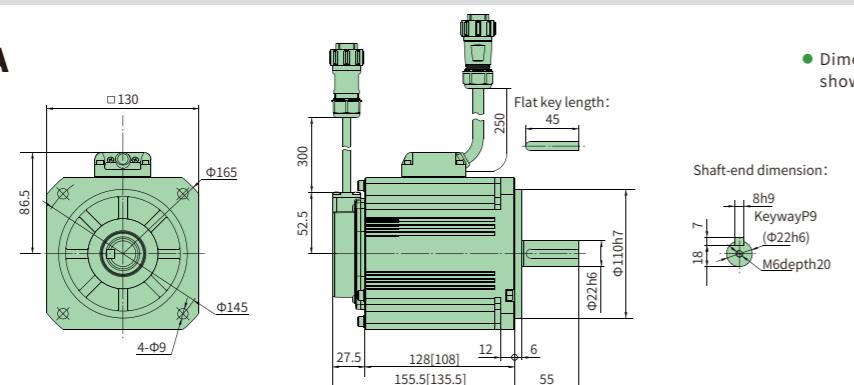
Items	Specifications
Model Name	M□□□□□2□□ 1KW/High inertia /MH100A
Fitting flange size (mm)	130
Approximate mass (no brake) (Kg)	6.29
Approximate mass (with brake) (Kg)	7.89
Rated voltage (V)	AC220
Rated output (W)	1000
Rated torque (N.m)	4.77
Instantaneous max. torque (N.m)	14.3
Rated current (Arms)	5.2
Instantaneous max. current (Arms)	15.6
Rated speed (r/min)	2000
Max. speed (r/min)	3000
Torque constant (N.m/A)	0.918
Induced voltage constant per phase MV(r/min)	33.65
Rated power rate (KW/S)	No brake 9.96 With brake 9.46
Mechanical time constant (ms)	No brake 6.52 With brake 6.86
Electrical time constant (ms)	9.5
Moment of inertia x10 ⁻⁴ Kg.m ²	No brake 22.9 With brake 24.1

Torque characteristics



External dimensions

MH MH100A



MH150A High inertia [Connector type]

2020 HCFA Catalog HCFA

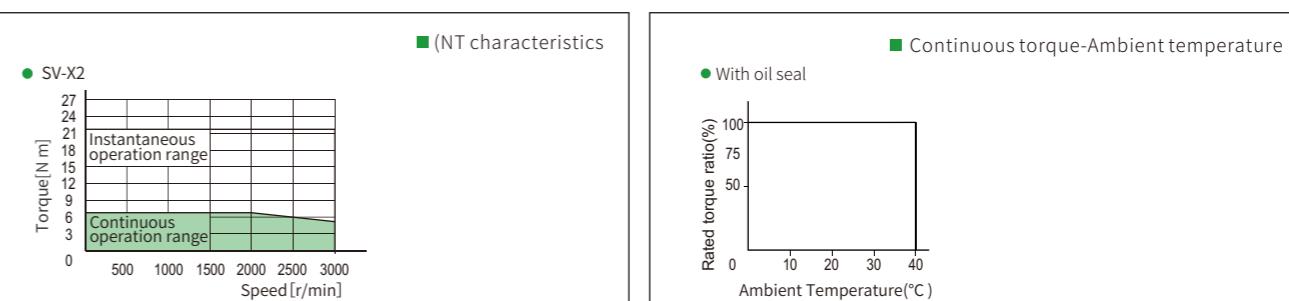


X2series
Motor
specifications

Specifications

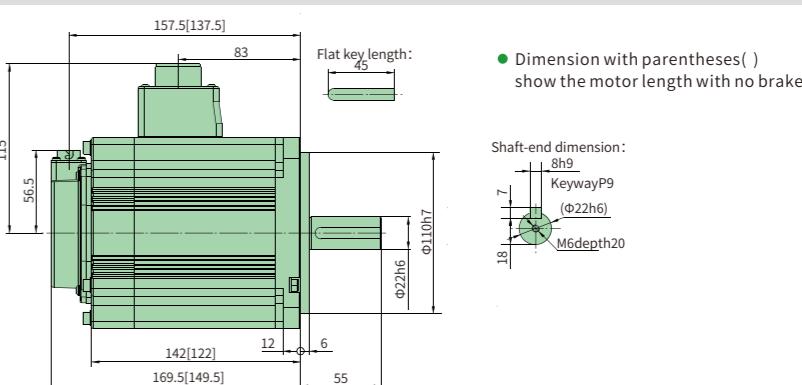
Items	Specifications
Model Name	M□□□□□2□□ 1.5KW/High inertia /MH100A
Fitting flange size (mm)	130
Approximate mass (no brake) (Kg)	7.37
Approximate mass (with brake) (Kg)	8.97
Rated voltage (V)	AC220
Rated output (W)	1500
Rated torque (N.m)	7.16
Instantaneous max. torque (N.m)	21.5
Rated current (Arms)	8
Instantaneous max. current (Arms)	24
Rated speed (r/min)	2000
Max. speed (r/min)	3000
Torque constant (N.m/A)	0.895
Induced voltage constant per phase MV(r/min)	34.84
Rated power rate (KW/S)	No brake 15.4 With brake 14.8
Mechanical time constant (ms)	No brake 5.15 With brake 5.34
Electrical time constant (ms)	12.7
Moment of inertia x10 ⁻⁴ Kg.m ²	No brake 33.4 With brake 34.6

Torque characteristics



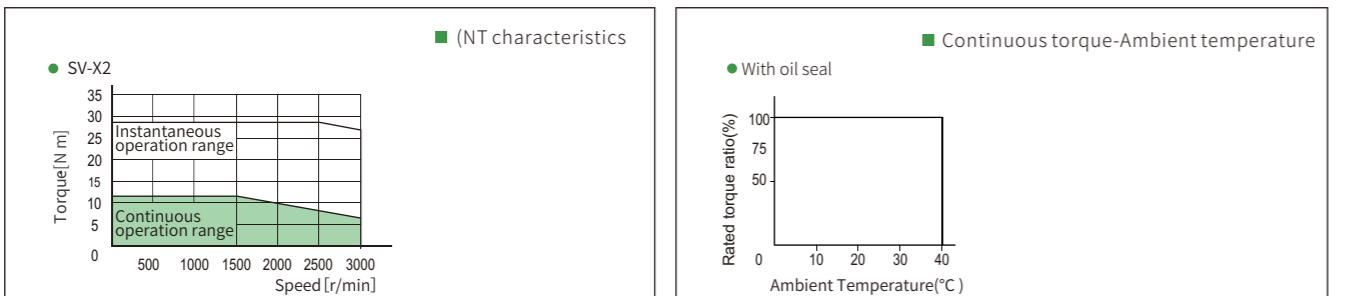
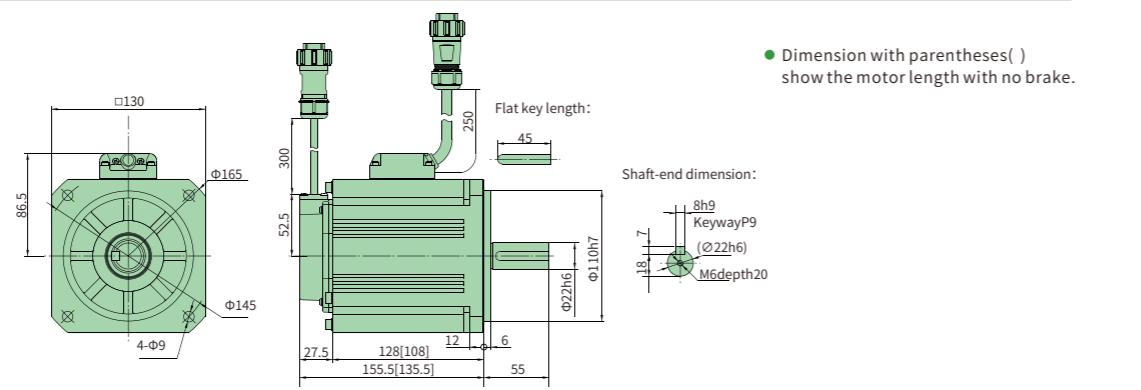
External dimensions

MH MH150A

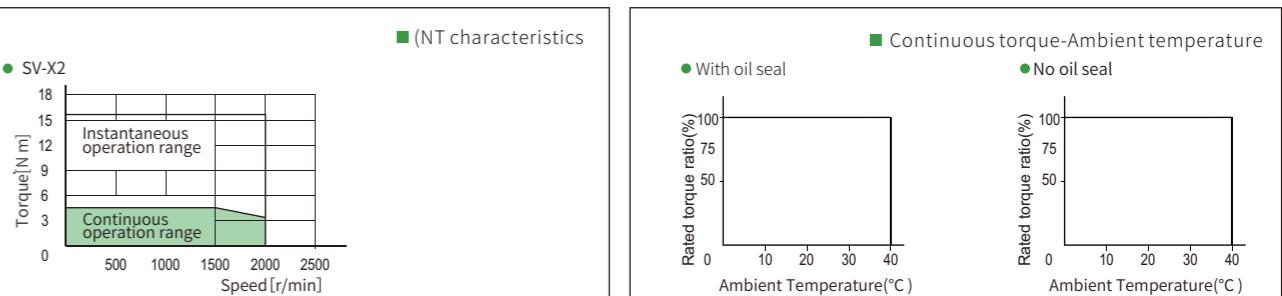
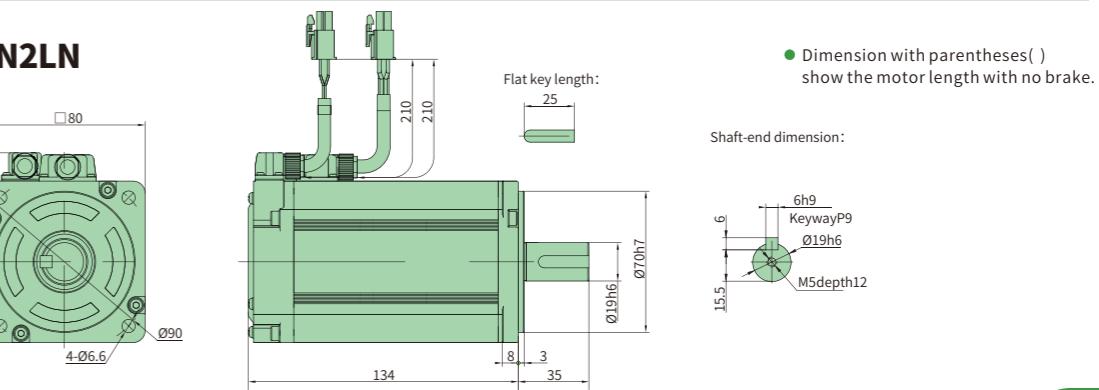


**MG180B** Low-speed & high-torque [leadwire type]**Specifications**

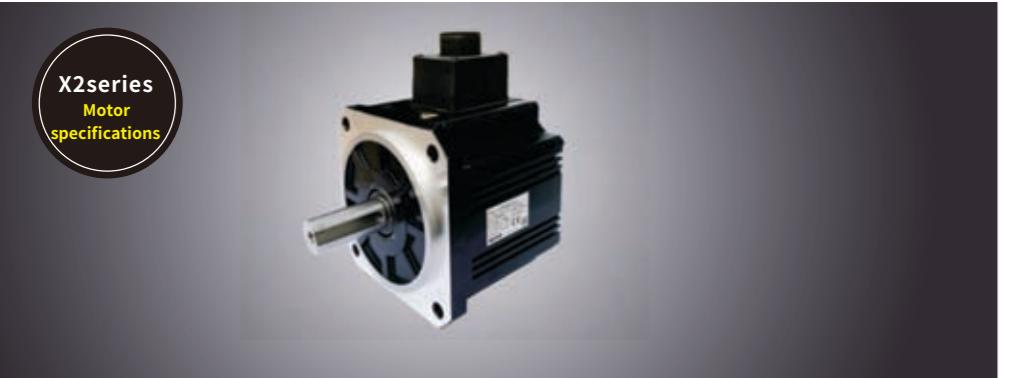
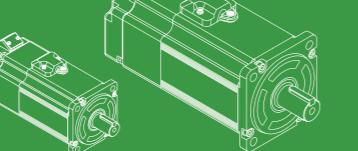
Items		Specifications
Model Name	M□□□□□□2□□	1800W/Low-speed & high-torque/MG180B
Fitting flange size (mm)	130	
Approximate mass (no brake) (Kg)	6.98	
Approximate mass (with brake) (Kg)	8.58	
Rated voltage (V)	AC220	
Rated output (W)	1800	
Rated torque (N.m)	11.5	
Instantaneous max. torque (N.m)	34.5	
Rated current (Arms)	11.8	
Instantaneous max. current (Arms)	35.5	
Rated speed (r/min)	1500	
Max. speed (r/min)	3000	
Torque constant (N.m/A)	0.9645	
Induced voltage constant per phase MV(r/min)	40.18	
Rated power rate (KW/S)	No brake	109
	With brake	98.7
Mechanical time constant (ms)	No brake	0.91
	With brake	1.0
Electrical time constant (ms)		13.88
Moment of inertia x10 ⁴ Kg.m ²	No brake	12.1
	With brake	13.3

Torque characteristics**External dimensions****MG** **MG180B****MG075A** [leadwire type]**Specifications**

Items		Specifications
Model Name	M□□□□□2□□	750W/Low-speed & high-torque/MG075A
Fitting flange size (mm)	80	
Approximate mass (no brake) (Kg)	3.46	
Approximate mass (with brake) (Kg)	-	
Rated voltage (V)	AC220	
Rated output (W)	750	
Rated torque (N.m)	4.77	
Instantaneous max. torque (N.m)	14.3	
Rated current (Arms)	4.2	
Instantaneous max. current (Arms)	15	
Rated speed (r/min)	1500	
Max. speed (r/min)	2000	
Torque constant (N.m/A)	1.135	
Induced voltage constant per phase MV(r/min)	41.6	
Rated power rate (KW/S)	No brake	77.1
	With brake	-
Mechanical time constant (ms)	No brake	73.1
	With brake	-
Electrical time constant (ms)		6.2
Moment of inertia x10 ⁴ Kg.m ²	No brake	2.88
	With brake	-

Torque characteristics**External dimensions****MG** **MG075A-N2LN**

MG100A Connector type



Specifications

Items	Specifications
Model Name	M□□□□□2□□
	1KW/Low-speed & high-torque/MG100A
Fitting flange size (mm)	130
Approximate mass (no brake) (Kg)	6.91
Approximate mass (with brake) (Kg)	-
Rated voltage (V)	AC220
Rated output (W)	1000
Rated torque (N.m)	9.55
Instantaneous max. torque (N.m)	28.6
Rated current (Arms)	5.2
Instantaneous max. current (Arms)	16
Rated speed (r/min)	1000
Max. speed (r/min)	1500
Torque constant (N.m/A)	1.83
Induced voltage constant per phase MV(r/min)	67.3
Rated power rate (KW/S)	No brake: 75.4 With brake: 68.6
Mechanical time constant (ms)	No brake: 1.24 With brake: 1.37
Electrical time constant (ms)	7.6
Moment of inertia x10 ⁴ Kg.m ²	No brake: 12.1 With brake:

Brake specification

Brake specification	Unit	parameter
Usage	-	Holding brake
Rated voltage	V	DC24V ±10%
Rated current	A	0.9
Static friction torque	Nm	14 or more
Suction time	ms	100 or less
Release time	ms	60 or less
Release voltage	V	DC1V or more

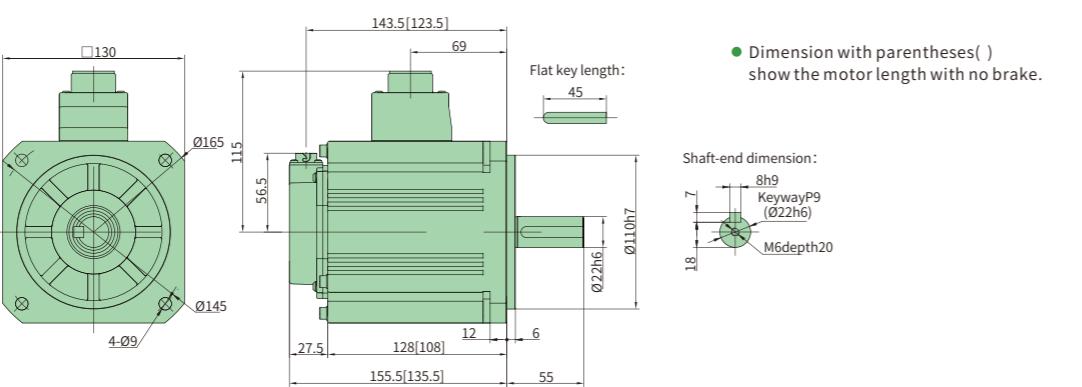
Permissible load

Permissible load	Radial load(N)	490
	Axial load(N)	160

Notes: The □□ in the model name indicates the motor structure.

External dimensions

MG MG100A



MEMO

Servo Drives

Selection Guide

SV-X3E Series Servo Drive

- Full range of power
- High response, high extension and high communication compatibility
- Flexible motor matching, high ease of use
- Support customization functions



Model name	Specifications
SV-X3EA005A-A2	Matching motor power 50W
SV-X3EA10A-A2	Matching motor power 100W
SV-X3EA020A-A2	Matching motor power 200W
SV-X3EA040A-A2	Matching motor power 400W
SV-X3EA075A-A2	Matching motor power 750W
SV-X3EA100A-A2	Matching motor power 1KW
SV-X3EA150A-A2	Matching motor power 1.5KW
SV-X3EA200A-A2	Matching motor power 2KW
SV-X3EA250A-A2	Matching motor power 2.5KW
SV-X3EN005A-A2	Matching motor power 50W
SV-X3EN010A-A2	Matching motor power 100W
SV-X3EN020A-A2	Matching motor power 200W
SV-X3EN040A-A2	Matching motor power 400W
SV-X3EN075A-A2	Matching motor power 750W
SV-X3EN100A-A2	Matching motor power 1KW
SV-X3EN150A-A2	Matching motor power 1.5KW
SV-X3EN200A-A2	Matching motor power 2KW
SV-X3EA010A-A2-PG005	Matching motor power 100W
SV-X3EA020A-A2-PG005	Matching motor power 200W
SV-X3EA040A-A2-PG005	Matching motor power 400W
SV-X3EA075A-A2-PG005	Matching motor power 750W
SV-X3EA100A-A2-PG005	Matching motor power 1KW
SV-X3EA150A-A2-PG005	Matching motor power 1.5KW
SV-X3EA200A-A2-PG005	Matching motor power 2KW
SV-X3EA010A-A-AO	Matching motor power 100W
SV-X3EA020A-A-AO	Matching motor power 200W
SV-X3EA040A-A-AO	Matching motor power 400W
SV-X3EA075A-A-AO	Matching motor power 750W
SV-X3EA100A-A-AO	Matching motor power 1KW
SV-X3EA150A-A-AO	Matching motor power 1.5KW
SV-X3EA200A-A-AO	Matching motor power 2KW
SV-X3EA005A-A2-PG000	Matching motor power 50W
SV-X3EA010A-A2-PG000	Matching motor power 100W
SV-X3EA020A-A2-PG000	Matching motor power 200W
SV-X3EA040A-A2-PG000	Matching motor power 400W
SV-X3EA075A-A2-PG000	Matching motor power 750W
SV-X3EA100A-A2-PG000	Matching motor power 1KW
SV-X3EA150A-A2-PG000	Matching motor power 1.5KW
SV-X3EA200A-A2-PG000	Matching motor power 2KW
SV-X3EB005A-A2	Matching motor power 50W
SV-X3EB010A-A2	Matching motor power 100W
SV-X3EB020A-A2	Matching motor power 200W
SV-X3EB040A-A2	Matching motor power 400W
SV-X3EB075A-A2	Matching motor power 750W
SV-X3EB100A-A2	Matching motor power 1KW
SV-X3EB150A-A2	Matching motor power 1.5KW
SV-X3EB200A-A2	Matching motor power 2KW
SV-X3EB250A-A2	Matching motor power 2.5KW

SV-X2E Series Servo Drive



Model name	Specifications		
SV-X2EA005A-A	Matching motor power 50W	Standard type	Single-phase 200VAC input
SV-X2EA010A-A	Matching motor power 100W		
SV-X2EA020A-A	Matching motor power 200W		
SV-X2EA040A-A	Matching motor power 400W		
SV-X2EA075A-A	Matching motor power 750W		
SV-X2EA100A-A	Matching motor power 1KW		
SV-X2EN005A-A	Matching motor power 50W	CAN open type	Single-phase 200VAC input
SV-X2EN010A-A	Matching motor power 100W		
SV-X2EN020A-A	Matching motor power 200W		
SV-X2EN040A-A	Matching motor power 400W		
SV-X2EN075A-A	Matching motor power 750W		
SV-X2EN100A-A	Matching motor power 1KW		
SV-X2EA150A-A	Matching motor power 1.5KW	Standard type	Three-phase 200VAC input
SV-X2EA200A-A	Matching motor power 2KW		
SV-X2EA250A-A	Matching motor power 2.5KW		
SV-X2EN150A-A	Matching motor power 1.5KW		
SV-X2EN200A-A	Matching motor power 2KW		
SV-X2EN250A-A	Matching motor power 2.5KW		

